Merit

Merit

Nadcap℠

Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Arrow Gear

2301 Curtiss St
Downers Grove, IL 60515
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 3047238452
Expiration Date: 31 August 2028
Accreditation Length: 24 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit

SCOPE OF ACCREDITATION

Heat Treating

Arrow Gear
2301 Curtiss St
Downers Grove, IL 60515

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation
Industry Spec – Other L0
(L1) Microindentation (Interior)
(L10) Near Surface Examinations – Carburization/Decarburization
(L11) Grain Size
(L5) Near Surface Examinations – Microindentation (Surface Case Depth)
(L7) Near Surface Examinations – IGA, IGO

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Carburizing – AC7102/3 must also be selected
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
Industry Spec – Other – Steels
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs – Check any applicable boxes

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

U1 Honeywell Aerospace
U11 The Boeing Company
U14 SAFRAN Group

U18 Collins Aerospace (Hamilton Sundstrand)
U3 Rolls–Royce

AC7102/3 Rev D - Nadcap Audit Criteria for Heat Treating - Carburizing (to be used on audits on/after 10 July 2016)

Carburizing – Customer Specs
Carburizing – Industry Specs – Check any applicable boxes

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

Hardness – Rockwell – Check any applicable boxes

AC7102/8 Rev C - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 20-Jul-2025)

Pyrometry – Customer Specs
Pyrometry – Industry Specs – Check any applicable boxes
AMS2750